



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4786-210
Job Sheet 190785



Part No: D4786-210

Job Qty: 6 pcs

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/14/19

Job Tracking No:

Due Date: 3/15/19

Created By: Chrisoula Tsimiklis

Type: Stock

Description:

Note: URF19-569 DWG REV B IPP REV:A 13.03.21 NEW ISSUE D VERF:JLM IPP REV:B 15.01.16 AS PER REV.PB1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	6 pcs	3/15/19	3/15/19	0.00	0.00	Purchasing - 1	DP 19/02/26
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	6 pcs	3/15/19	3/15/19	0.00	0.00	Packaging 2 - 1 - B4B	DP 19/02/26
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S156826



Part: D4786-210

Job No: 190785

Serial No/Batch: S156826

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/26/19

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	6 pcs	3/15/19	0.00 0.00	QC 6 - 42	
				QC 6 - 9	DAS
				QC 6 - 68	MAR 12 2019 68
				QC 6 - 61	9-89
130 Packaging 3-1 - Stock - B4B	6 pcs	3/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	5/1/6 MAR 14 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	6 pcs	3/15/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	MAR 15 2019

Part Op 100 - Issue P/O: _____ Possible supplier: P&L Printing Manufacture as per Dwg (Laser etch)
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____) ***ONE YEAR EXPIRED DATE FROM RECEIVING: _____ ***
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4786-210P	Placard, Max Load	6 pcs (1 ea)	100-Purchasing	\$156823 exp: 2/26/20
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4786-210P	6	0	0
Part Specifications				
Specifications could not be found.				

Plex 2/26/19 1:45 PM Dart.Hadley.Shannon



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

FEB 26 2019

Natasha

D4786-210

Job Sheet 190785



Part No: D4786-210

Part Name: Placard, Max Load



Part Weight: 0 lbs

Job Created: 2/14/19

Due Date: 3/15/19

Type: Stock

Ship Via:

Jc

RECALL

EFFECTIVE 19/02/14 AUTH SAD

RELEASED DATE

Status: New

Priority: Medium

Job Tracking No:

Created By: Chrisoula Tsimiklis

Description:

Note: URF19-569 DWG REV B IPP REV:A 13.03.21 NEW ISSUE D VERF:JLM IPP REV:B 15.01.16 AS PER REV:PB1 DD VERF:JLM

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		3/15/19	0.00	0.00	Purchasing		
110	Packaging	6 pcs		3/15/19	0.00	0.00	Packaging2		
120	QC	6 pcs		3/15/19	0.00	0.00	QC6		
130	Packaging	6 pcs		3/15/19	0.00	0.00	Packaging3-2		
140	QC21-SA	6 Ea		3/15/19	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 042617 Possible supplier: P&L Printing Manufacture as per Dwg (Laser etch)
Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: ***

CT x 6 19-02-14

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4786-210P	Placard, Max Load	6 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4786-210P	6	0	0

Part Specifications

Specifications could not be found.

Plex 2/14/19 2:11 PM dart.tsimiklis.chrisoula

Need Eng Sign off
POSITIVE RECALL



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042617



Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO042617
PO Date: 2/14/19
Due Date: 3/15/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED

Items

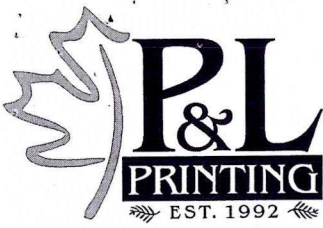
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190445	D4086-200P			Placard, Max Load D4086-200 : Various STC's As Per Dwg. D4086 Rev. C	Firmed	-	3/15/19	24 pcs	0 pcs	24 pcs	\$10.50/pcs	\$252.00
2	190500	D4086-220P			Placard, Max Load : Various STC's As Per Dwg D4086 Rev.C	Firmed	-	3/15/19	24 pcs	0 pcs	24 pcs	\$10.50/pcs	\$252.00
3	190785	D4786-210P			Placard, Max Load : Various STC's	Firmed	-	3/15/19	6 pcs	0 pcs	6 pcs	\$12.00/pcs	\$72.00
Grand Total:												\$576.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS



19226 Airport Road
Summerstown, ON
K0C 2E0

plprinting@bellnet.ca www.plprinting.ca

Tel.: 613 931-1241
Fax: 613 931-2560

Packing Slip

Number: 10327

Date: February 22, 2019

Bill To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

PO Number	Terms	Ship Via
42617 ✓		

Description	Quantity	HST
D4086-200P, Placard, Max Load, Laser etched Durablack 3.15 x 2.5"	✓ 24.00	✓
D4086-220P, Placard, Max Load, Laser etched Durablack 3.15 x 2.5"	✓ 24.00	✓
D4786-210P, Placard, Max Load, Laser etched Durablack 3.25 x 2.25"	✓ 6.00	✓

We do more than just print on paper!

*Whatever we make, we make it the best we possibly can.
We make it as good as if we were going to keep it for ourselves.*

H.S.T. No. 13301 4258

2% INTEREST CHARGED ON OVERDUE ACCOUNTS
PAY BY INVOICE NO STATEMENT WILL BE ISSUED

Thank You



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

CERTIFICATE OF COMPLIANCE

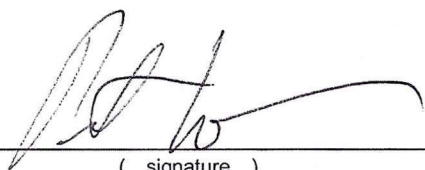
Customer : Dart Aerospace
Address : 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

P.O. # 42617 ✓

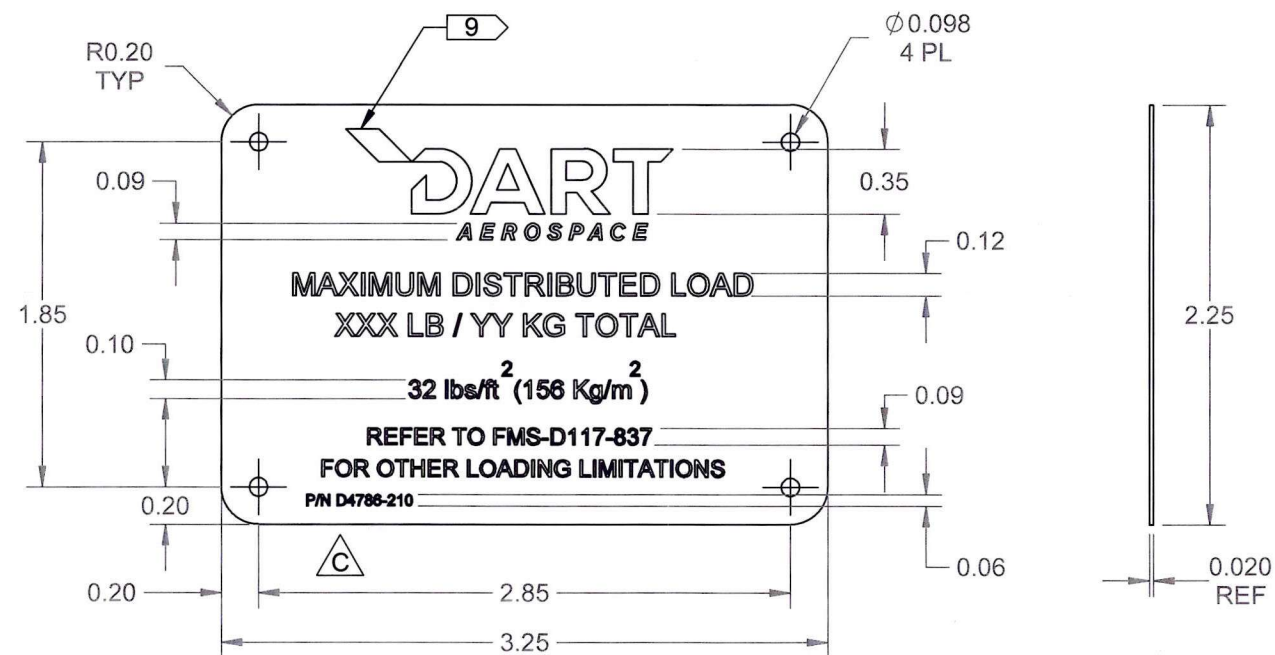
ITEM	PART NUMBER	DRAWING REQUIREMENT	QTY
1	✓ D4086-200P	DWG D4086 REV. D	✓ 24
2	✓ D4086-220P	DWG D4086 REV. D	✓ 24
2	✓ D4786-201P	DWG D4786 REV. C	✓ 6

RAW MATERIAL USED DuraBlack DOM 13 Nov-2018 LOT # 1175

P & L PRINTING certifies that all items covered by this document have been inspected and conforms to or exceeds the requirements of the purchase order.


(signature)
Peter Watson

Feb 22, 2019
(date)



8 D4786-XXX PLACARD, MAX LOAD
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D4786-210	210 lb / 95 kg

- NOTES:
- MATERIAL: DURABLOCK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N
REF DART SPEC MDUBLKS.020
 - FINISH: N/A
 - TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - UNITS: INCHES UNLESS OTHERWISE NOTED
 - BREAK SHARP EDGES: N/A
 - IDENTIFICATION: N/A
 - WEIGHT: N/A
 - PART NUMBER = D4786-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4786-210 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 210 POUNDS (lbs)
 - LASER ETCH MATERIAL WITH ALL TEXT SHOWN

PRELIMINARY ISSUE
Rev PCI 4/19/14

APPROVED BY DESIGN MANAGER

C	CORRECTED P/N TYPO ON PLACARD PER CAR19-288	PM	19.01.14
B	CHANGE MATERIAL, ADDED NOTE 9) (ZN A8-1)	RF	15.01.13
A	NEW ISSUE	RF	13.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PM		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D4786	SHEET 1 OF 1
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	PLACARD, MAX LOAD	NTS
DATE	19.01.14	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042617



Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO042617
PO Date: 2/14/19
Due Date: 3/15/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190445	D4086-200P			Placard, Max Load D4086-200 : Various STC's As Per Dwg. D4086 Rev. C	Firmed	-	3/15/19	24 pcs	0 pcs	24 pcs	\$10.50/pcs	\$252.00
2	190500	D4086-220P			Placard, Max Load : Various STC's As Per Dwg D4086 Rev.C	Firmed	-	3/15/19	24 pcs	0 pcs	24 pcs	\$10.50/pcs	\$252.00
3	190785	D4786-210P			Placard, Max Load : Various STC's	Firmed	-	3/15/19	6 pcs	0 pcs	6 pcs	\$12.00/pcs	\$72.00
Grand Total:												\$576.00	

Order Notes

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Procurement Quality Clauses

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- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
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- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS



Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>190785</u> Part No. <u>D4786-210</u>		DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☒ Water Jet ☐ Supplier ☐ Quality ☐			
Date : <u>19.3.14</u>		Sequence #:		QTY Affected :		MRB (QSI042) <u>INSP</u> <u>12</u> <u>19/3/14</u>	
Description Work Order Deviation				Disposition			
D4786-210 Rev. B has a typographical error at P/N Section "D4787-210, Engineering corrected the typographical error on D4786-210 <u>Rev. C</u>				PARTS ^{WERE} WAS MADE WITH CORRECTED TEXT, REF D4786-210 Rev. PC1 Acceptable.			
				Completed By <u>SAD</u> <u>19/03/14</u>			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Rinole/Wave/Twist ☐ Marks/Cha ☐ Mislabel Other/Details: <u> </u> ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ; on ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					